



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-615-041
Job Sheet 200960



Part No: D350-615-041

Job Qty: 10 pcs

Part Name: GHW Modification, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/19/19

Job Tracking No:

Due Date: 11/26/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 19721

Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise born DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	10 pcs	11/26/19		0.00	0.92	Small Fab - 1		DAS 58 9-89 NOV 28 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	10 pcs	11/26/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 DEC 02 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	QC 4	10 pcs	11/26/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		

Plex 9/19/19 3:11 PM Dart.lajeunesse.marie

				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74	DAS 78 9-89	DEC 02 2019
				QC 4 - 75		
140	Packaging 3-1 - Stock - B4B 10 pcs	11/26/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B	DAS 78 9-89	DEC 02 2019
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B	DAS 21 9-89	DEC 03 2019
145	DC - 1 - B4B	10 pcs	11/26/19	DC - 1 - B4B		
				DC - 2 - B4B		
150	QC 21 - FG	10 pcs	11/26/19	QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - FG - 53	DAS 21 9-89	DEC 03 2019
				Broussard		
Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C						
Descriptions: bolts***						
120 - (QC5- Inspect part completeness to step on W/O)						
130 - (QC4- 100% Inspect kits for completeness)						
140 - (Identify as per dwg & Stock Location:) Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023						
145 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003						
150 - (QC21- Final Inspection - Work Order Release)						

013159

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	30 Ea (3 ea)	110-Small Fab - 1	S234254
5/16WC	Washer	120 Ea (12 ea)	110-Small Fab - 1	S234241
7/16-14-050C	SS Bolt 7/16 5" Long	10 Ea (1 ea)	110-Small Fab - 1	S234255
7/16WC	Washer, SS Flat 7/16	20 Ea (2 ea)	110-Small Fab - 1	S232896
D2282-041	T Assembly	10 pcs (1 ea)	110-Small Fab - 1	S229521
D2282-043	Saddle Assembly	10 pcs (1 ea)	110-Small Fab - 1	S232648
D3015-3	Locknut	30 pcs (3 ea)	110-Small Fab - 1	S227488
D3015-5	SS Nylock Nut 7/16	10 pcs (1 ea)	110-Small Fab - 1	S152563

S228804

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	5/16-18-015C	30	103	0
	5/16WC	120	310	0
	7/16-14-050C	10	64	0
	7/16WC	20	139	0
	D2282-041	10	17	0
	D2282-043	10	21	0
	D3015-3	30	134	0
	D3015-5	10	120	0

Part Specifications

Specifications could not be found.

Plex 9/19/19 3:11 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 513 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S235576



Part: D350-615-041

Job No: 200960

Serial No/Batch: S235576

Revision:

Inspector:

Exp Date:

Instructions: Certificate of Conformity only 1/28/19